



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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646.9501
Job Sheet 205165



Part No: 646.9501

Job Qty: 1 pcs

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/19

Job Tracking No:

Due Date: 2/25/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		2/25/20	0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		
						Packaging 1 - 31		

DAS
28
9-89

10/9/21



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Container No: S258374



Part: 646.9501

Job No: 205165

Serial No/Batch: S258374

Revision:

Inspector:

Exp Date: 07/24/2020

Instructions: FAA STC SR02271LA 14/09/07 TC STC SH10-

120	QC 4	1 pcs	2/25/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	DAS
					QC 4 - 72	72
					QC 4 - 74	9-89
					QC 4 - 75	
					QC 4 - 78	
130	Packaging 3-1 - Stock - B4B	1 pcs	2/25/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	DAS
					Packaging 3 - 24 - B4B	72
					Packaging 3 - 25 - B4B	9-89
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
135	DC - 1 - B4B	1 pcs	2/25/20	0.00 0.00	DC - 1 - B4B	FEB 7 6 2020
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	2/25/20	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAS
					QC 21 - FG - 53	21
Part Op 110 - Pick Kit						9-89

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Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 646.9501 Location : FG101

135 - Document Control - Photocopy bluefile & type labels per PPP 646.9501

140 - QC21- Final Inspection - Work Order Release

013837

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5215045
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5215046
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228592
646.9601	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5245698
646.9602	Lower Cutter Assembly High	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5110296
646.9810	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5031080
646.9910	Struts	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5208489
647.0110	Roof Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5034033
647.0111	Panel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	52033291.5250884
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5203329X2.5248131X6
647.0113	Strut Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5037183
647.0114	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	6106616
647.0115	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5022827
647.0116 <u>60K106</u>	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5039680
647.0210	Rail	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	6127577
647.0310	Channel	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5096837
647.0410	Tube	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5140804
647.1210	Screen	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5052489
AN3-10A	BOLT	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5235320
AN3-11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5241218
AN3-3A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228635
AN743-13	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5019324
CCR264SS-3-06	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	Fm138333-5
CCR264SS3-04	Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5157070
CCR264SS3-02	Rivet, Cherry	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5218602
CR3212-4-04	Cherry Rivet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	50209536-1
CR3212-5-4	Cherry Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5020639
CR3213-4-05	Rivet	26 Ea (26 ea)	110-Packaging 1 - Pick Kit	5231785
CR3213-4-1	Cherry Rivet	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5237729
CR3213-4-2	Cherry Rivet	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	52286205167306
CR3213-4-3 (-03)	Rivet, Cherry	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5158593
CR3213-4-4	Rivet, Cherry	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	5235463
CR3213-4-6	Rivet	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5231248 x14 5231324X6
MS21042L08	Use MS21042L08	54 Ea (54 ea)	110-Packaging 1 - Pick Kit	5231236
MS21042L3	Nut use MS21042L3 per QSI 017	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	5243985
MS21047-3	Nut Plate	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5216288
MS21059-3	Nut Plate	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F123900-3
MS21059L08	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5140391
MS24694-S8	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	Fm138333
MS27039-08-06	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5006962
MS27039-08-09	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	Fm138333-50
MS27039-08-11	Screw	43 Ea (43 ea)	110-Packaging 1 - Pick Kit	5020601
MS27039-08-12	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	Fm124326-1
MS27039-08-13	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5123937
MS27039-1-08	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5235222
MS27039-1-11	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	3x Fm138326-83/5019321X2
MS35842-11	Hose Clamp	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5019322
NAS1149F0332P	Washer (AN960-10L)	62 Ea (62 ea)	110-Packaging 1 - Pick Kit	5228841
NAS1149FN832P	Washer (AN960-8)	111 Ea (111 ea)	110-Packaging 1 - Pick Kit	5235228
NAS1835-08	Insert	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	Fm138336-5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	33	0
	600.0991	1	33	0
	600.1012	1	25	0
	646.9601	1	1	0
	646.9602	1	10	0
	646.9810	1	5	0
	646.9910	4	40	0
	647.0110	1	2	0
	647.0111	1	2	0
	647.0112	8	36	0
	647.0113	2	7	0
	647.0114	1	60	0
	647.0115	1	54	0
	647.0116	2	9	0
	647.0210	1	9	0
	647.0310	2	9	0
	647.0410	1	8	0
	647.1210	1	5	0
	AN3-10A	8	179	0
	AN3-11A	8	327	0
	AN3-3A	1	359	0
	AN743-13	1	22	0
	CCR264SS-3-06	8	60	0
	CCR264SS3-04	12	247	0
	CCR264SS3-2	4	467	0
	CR3212-4-4	1	105	0
	CR3212-5-4	8	165	0
	CR3213-4-05	26	371	0
	CR3213-4-1	14	166	0
	CR3213-4-2	18	132	0
	CR3213-4-3	18	321	0
	CR3213-4-4	19	641	0
	CR3213-4-6	20	154	0
	MS21042-08	54	2	0
	MS21042-3	17	376	0
	MS21047-3	6	412	0
	MS21059-3	2	211	0
	MS21059L08	4	118	0
	MS24694-S8	5	220	0
	MS27039-08-06	4	292	0
	MS27039-08-09	4	167	0
	MS27039-08-11	43	1,021	0
	MS27039-08-12	2	428	0
	MS27039-08-13	6	236	0
	MS27039-1-08	5	260	0
	MS27039-1-11	5	211	0
	MS35842-11	1	37	0
	NAS1149F0332P	62	4,686	0
	NAS1149FN832P	111	1,348	0
	NAS1835-08	4	69	0

Part Specifications

Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		MRB (QS1042)																			
Date :		Sequence #:		QTY Affected :		MRB (QS1042)																			
Description Work Order Deviation		Disposition																							
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>		Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
		Operator																							
		Manufacturing Process																							
		Equip/Tooling																							
Handling/Preservation																									
Material																									
Product Improvement																									
Process Improvement																									
Human Factors																									
Bending		Misaligned/off center		Folio/Program		Outside Tolerance																			
Crushing		BOM/Route		Grain Direction		Drawing																			
Cracks		Broken/Damage/Defect		Weld		Finish																			
Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing																			
Marks/Chatter		Drill Holes		Out of Sequence		Misread																			
Mislabeled		Fit/Function		Off-set/Set-up																					
Other/Details:																									
Completed By		Lead hand / Supervisor																							
QC / QA Coordinator																									